



SV/SL...type Hydraulic Operated Check Valve



SV / SL...4XJ...type

Sizes 10, 16, 20, 25, 32

Max. Working Pressure: 315 bar

Max. Flow: 550 L/min

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Function and configuration

SV and SL type valve is a hydraulic pilot operated check valve of poppet type design which may be opened to permit reverse flow. It is used for the isolation of operating circuits under pressure, to prevent a load from falling or creeping movements of hydraulically locked-in actuators. The valve consists of valve housing (1), poppet (2), compression spring (3), control spool (4) as well as a optional pre-opening ball poppet valve (5).

Type SV

The valve permits free-flow from A to B. In the reverse direction, the poppet (2) is held firmly on to its seat in addition to the spring force by the system pressure.

By applying pressure at control port X the control piston (4) is moved to the right. This lifts the poppet (2) from the seat, then fluid flows from B to A.

In order to ensure the valve opens due to the pressure applied to the control piston (4) a certain minimum pilot pressure is necessary.

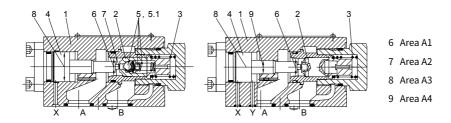
Type SV...A...and SL...A...

This valve has a additional decompression feature. When pressure is applied at control portX the control piston (4) is pushed to the right. The ball poppet(5.1) leaves first then the poppet (2) leaves from the seat. Now the valve may also have a flow from B to A.

Because of the pre-opening there is a dampened decompression of the fluid under pressure to avoid possible pressure shocks.

Type SL...

The function of this valve corresponse to the valve SV. The difference is the additional leakage port Y. The annular area of the control piston (4) is separated from port A. The pressure at port A only effects area A4 (9) of the control piston (4).



Symbols



Symbols type SV

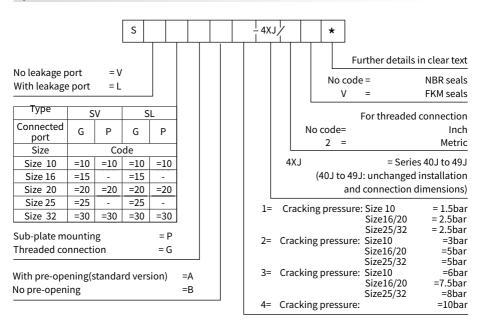
Type SV..PA.-4XJ/... (without drain port, with pre-opening)



Symbols type SL

Type SL..PB.-4XJ/...
(with drain port, without pre-opening)

Specification



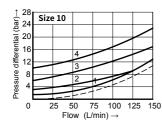
Technical data

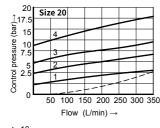
Nominal size			10	16	20	25	32				
Waight	Sub plate mounting	kg	2.1		4.7		7.8				
Weight	Threaded connection	kg	2.5	5.7	5.7	10	10				
Installation po	sition		Optional								
Flow direction			From A to B free, from B to A through opening								
Operating pres	ssrure	bar	To 315								
Port pilot pres	sure	bar	5 to 315								
Control capaci	ty -Port X	cm ³	2.5	10.8	10.8	19.27	19.27				
	-Port Y(only type SL)	cm ³	2	9.6	9.6	17.5	17.5				
Control area-a	cm ²	1.33	3.46	3.46	5.72	5.72					
-a	cm ²	0.33	0.7	0.7	1.33	1.33					
-a	rea A3	cm ²	3.8	10.17	10.17	16.61	16.61				
-a	rea A4	cm ²	0.79	1.13	1.13	1.54	1.54				
Viscosity range	5	mm²/s	10 to 800								
Fluid tompore	Fluid temperature range °C			-30 to +80 (NBR seal)							
rtuid tempera				-20 to +80 (FKM seal)							
E1: al		Mineral oil suitable for NBR and FKM seal									
Fluid		Phosphate ester for FKM seal									
Degree of cont	amination	Maximum permissible degree of fluid contamination: Class 9. NAS 1638 or 20/18/15, ISO4406									

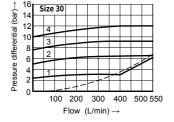
Characteristic curves

(Measured at t=40°C ±5°C, using HLP46)

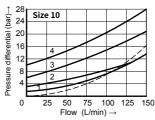
ΔP-Q curves - sub plate mounting

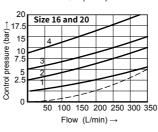


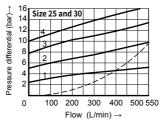




ΔP-Q curves - threaded connection







A to B Cracking pressure

- 1 1.5bar
- 2 3har
- 3 6bar
- 4 10bar
 - B to A

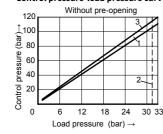
A to B Cracking pressure

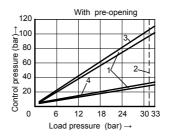
- 1 2.5 bar
- 2 5bar
- 3 7.5bar
- 4 10bar
- ---
- B to A

A to B Cracking pressure

- 1 2.5bar
- 2 5bar
- 3 7.5bar
- 4 10bar
- _ . .
- B to A

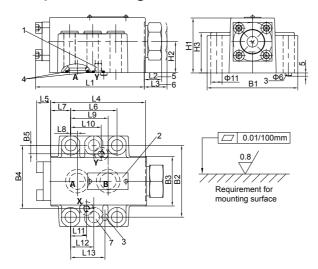
Control pressure-load pressure curves





- 1 Tolerance range 2 Limit value
- 3 Poppet
- 4 Pre-opening ball poppet valve

·sub-plate mounting valve

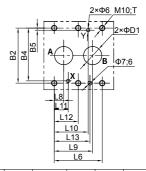


- 1 Port Y with valve type "SL" (with valve type "SV" this port is closed)
- 2 Name plate
- 3 Locating pin
- 4 O-rings

Size 10

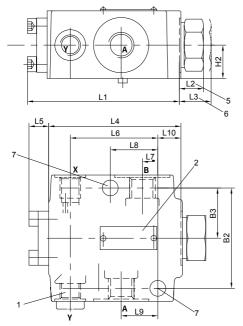
- -Ports A and B 17.12×2.62
- Ports X and Y 10×2.5 **Size 20**
- -Ports A and B 24×3
- -Ports X and Y 10×2.5 **Size 32**
- Ports A and B 34×3
- Ports X and Y 10×2.5
- 5 Valve with cracking pressure versions "1" and "2" (dimension L2)
- 6 Valve with opening pressure versions "3" and "4" (dimension L3)
- 7 6 valve mounting holes with type SV/SL 30

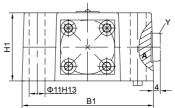
Type	Size	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
SV	10	100.8	15.5	15.5	87.8	13	42.9	18.5	7.2	35.8	-
	20	135	17.7	47.7	117	18	60.3	27.5	11.1	49.2	-
	32	156.1	36.1	46.1	134	22.1	84.2	39	16.7	67.5	-
1	10	100.8	15.5	15.5	87.8	13	42.9	18.5	7.2	35.8	21.5
	20	135	17.7	47.7	117	18	60.3	27.5	11.1	49.2	39.7
	32	156.1	36.1	46.1	134	22.1	84.2	39	16.7	67.5	59.5



Type	size	L11	L12	L13	B1	B2	B3	B4	B5	H1	H2	H3	D1	T
SV	10	21.5	-	31.8	84	66.7	46	58.8	-	51	29	36	13	23
	20	20.6	-	44.5	100	79.4	63.5	73	-	70	37	55	22	24
	32	24.6	42.1	62.7	118	96.8	75	92.8	-	85	42.5	69	32	25
SL	10	21.5	-	31.8	84	66.7	46	58.8	7.9	51	29	36	13	23
	20	20.6	-	44.5	100	79.4	63.5	73	6.4	70	37	55	22	24
	32	24.6	42.1	62.7	118	96.8	75	92.8	3.8	85	42.5	69	30	25

·threaded connection valve





- 1 Port Y with valve type "SL" (with valve type "SV" this port is closed)
- 2 Name plate
- 5 Valve with cracking pressure versions "1" and "2" (dimension L2)
- 6 Valve with cracking pressure versions "3" and "4" (dimension L3)
- 7 2 valve mounting holes

Туре	Size	Ports										
	Size	P	X, Y									
	10	G1/2	M22×1.5									
SV	16	G3/4	M27×2	G1/4								
	20	G1	$M33 \times 2$	M14×1.5								
	25	G11/4	M14 \ 1.5									
	32	G11/2	$M48 \times 2$									
	10	G1/2	M22×1.5									
	16	G3/4	$M27 \times 2$	G1/4								
SL	20	G1	$M33 \times 2$	M14×1.5								
	25	G11/4	M42×2	WI14 \ 1.5								
	32	G11/2	M48×2									

Type	Size	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	B1	B2	В3	H1	H2
	10	100.8	15.5	15.5	87.8	13	56.5	10.5	33.5	22.5	17.3	87	66.7	33.4	44	22
SV	16;20	133	17.7	47.7	115	18	74.5	17	50.5	36	27	105	79.4	39.7	68	34
	25;32	156.1	35.7	45.7	134	22.1	101	24	84	49	18	130	96.8	48.4	86	43
	10	100.8	15.5	15.5	87.8	13	56.5	10.5	33.5	22.5	17.3	87	66.7	33.4	44	22
SL	16;20	133	17.7	47.7	115	18	74.5	17	50.5	36	27	105	79.4	39.7	68	34
	25;32	156.1	35.7	45.7	134	22.1	101	24	84	49	18	130	96.8	48.4	86	43