



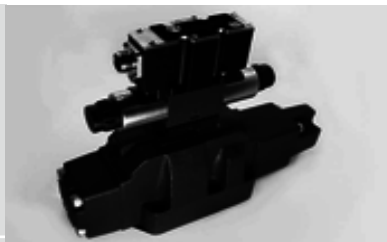
4WRZ(E)...type Electro-Hydraulic Proportional Directional Valve

4WRZ(E) and 4WRH...type

Size 10, 16, 25, 32

Max. Working Pressure: 315 bar

Max. Flow: 1600 L/min



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Features

- Pilot operated proportional directional valve to control the direction and magnitude of a flow
- Operation is by proportional solenoids with central thread and detachable coil
- For subplate mounting:
Porting pattern to ISO 4401 and DIN 2430
- Spring centered control spool
- 4WRZE: Integrated electronics (OBE) with voltage input or current input (A1 resp. F1)
- 4WRZ: associated control electronics

Function and configuration

Pilot valve type 3DREP 6...

The pilot valve is a proportional solenoid operated 3-way pressure reducing valve. It is used to convert an electrical input signal into a proportional pressure output signal and is used on all 4WRZ...valves.

The proportional solenoids are controllable DC wet pin solenoid with central thread and detachable coil.

The Solenoid is optionally controlled by external electronics (type WRZ...) or integrated electronics (type WRZE...).

The valve consists of valve housing(1), control spool(2) with pressure measuring spools(3 and 4), solenoids(5 and 6) with central thread, optionally with integrated electronics(8).

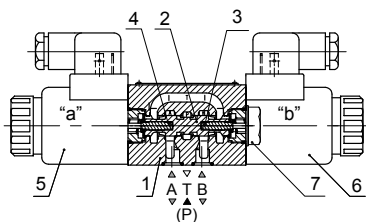
When the solenoids (5 and 6) are in the deenergized condition, the control spool (2) is held by compression springs in the central position.

Direct operation of the control spool (2) by energizing a proportional solenoid. Pressure measuring spool (3) and control spool (2) are shifted to the left in proportion to the electrical input signal; Connection from P to B and A to T through the orifice-like cross sections with progressive flow characteristics; De-energization of the solenoid (5), control spool (2) is returned to the central position by the compression spring. In the central position, ports A and B are open to T, i.e. the hydraulic fluid can flow to the tank without any restrictions.

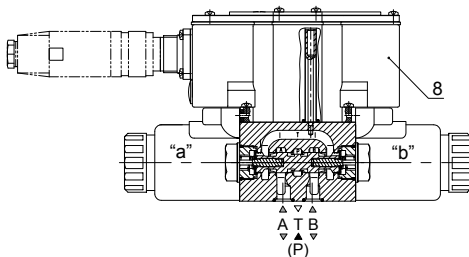
An optional manual override can be used to move the control spool (2) without solenoid energization.

Pilot valve with two spool positions type 3DREP 6...B...

In principle, the function of this valve version corresponds to that of the valve with three spool positions. However, this 2-position valve is provided with solenoid "a" (5) only. Instead of the 2nd proportional solenoid, a plug screw (7) is fitted.



Type 3DREP6...



Type 3DREPE6...

Function and configuration

Pilot operated proportional directional valves Type 4WRZ...

4WRZ type valve is a pilot operated 4-way directional valves with operation by proportional solenoids. They control the direction and magnitude of a flow.

The valve consists of pilot valve (9) with proportional solenoids (5 and 6), control spool (2) and orifice plugs (15), main valve (10) with main spool (11) and centering spring (12).

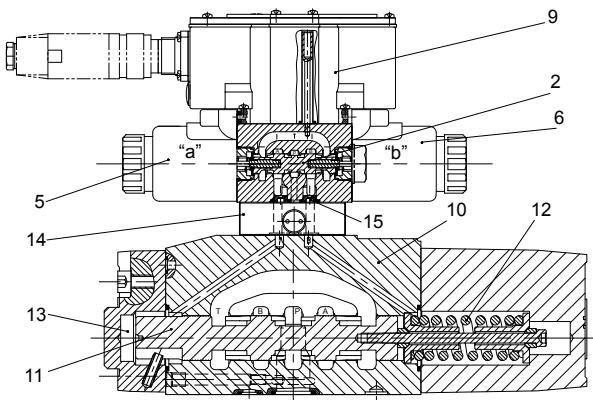
When the solenoids (5 and 6) are de-energised, the main spool (11) is held by centering springs (12) in the central position.

Operation of the main spool (11) through the pilot valve(9), the main spool is moved proportionally, depending on the spool position, flow from P to A and B to T(R) or P to B and A to T(R). e.g. by energising solenoid "b" (6), the control spool (2) is shifted to the right, pilot oil is fed through the pilot valve (9) into the pressurechamber (13) and moves the main spool (11) in proportion to the electrical input signal; Connection from P to A and B to T through orifice-like cross-sections with progressive flow characteristics.

De-energization of the solenoid (6), the control spool (2) and main spool (11) are returned to the central position.

Pilot oil supply to the pilot valve internally via port P or externally via port X.

With the help of an optional manual override the control spool (2) can be moved without requiring the energization of the solenoid.



Type 4WRZE...

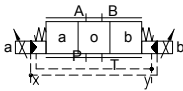
Ordering code

	4WR_			-7XJ / 6E	G24		/		V	*	
										Further information in plain text	
Hydraulic operation =H Electro-hydraulic =Z										V = FKM No code = NBR	
For WRZ only: For external electronics= No code With integrated electronics =E										No code= Without pressure reducing valve D3=With pressure reducing valve: ZDR6DP0-L4X/40YM(fixed setting)	
Nominal size 10 =10 Nominal size 16 =16 Nominal size 25 =25 Nominal size 32 =32										Interface A1 or F1 for WRZE A1= Command value input ±10V F1=Command value input 4 to 20mA	
Spool symbols										4WRZ: Z4= With plug-in connector K4= Without plug-in connector 4WRZE: K31=Without plug-in connector Z31= With plug-in connector	
=E =E-1 =E-3 =W6-W8 =W9 =EA =W6A										No code= Pilot oil supply external Pilot oil drain external Pilot oil supply and drain E= Pilot oil supply internal ET= Pilot oil drain external Pilot oil supply internal Pilot oil drain internal T= Pilot oil supply external Pilot oil drain internal (for type 4WRH only possible with No code)	
Transitional symbols										N9 = With protected hand override	
Nominal flow in L/min at a valve pressure differential ΔP=10bar										Electronic control supply voltage	
25= 50= 85= for size10										G24 = Power supply voltage 24VDC	
100= 150= for size16										6E = Proportional solenoid with removable coil	
220= 325= for size25										7XJ= Series 70J-79J	
360= 520= for size32										(70J to 79J, unchanged installation and connection dimensions)	

Symbols(simplified)

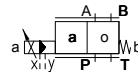
With electro-hydraulic operation and for external electronics

Type 4WRZ...-7XJ/...

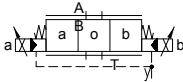


X=external
Y=external

Type 4WRZ...A-7XJ/...

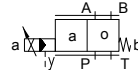


Type 4WRZ...-7XJ/...E...

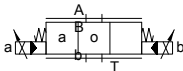


X=external
Y=external

Type 4WRZ...A-7XJ/...E...

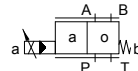


Type 4WRZ...-7XJ/...ET...

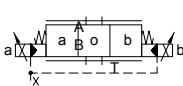


X=external
Y=external

Type 4WRZ...A-7XJ/...ET...

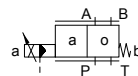


Type 4WRZ...-7XJ/...T...



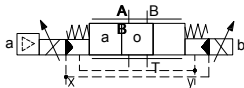
X=external
Y=external

Type 4WRZ...A-7XJ/...T...



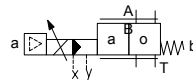
With electro-hydraulic operation and for integrated electronics

Type 4WRZE...-7XJ/...

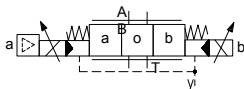


X=external
Y=external

Type 4WRZE...A-7XJ/...

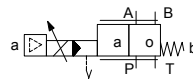


Type 4WRZE...-7XJ/...E...

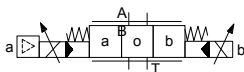


X=external
Y=external

Type 4WRZE...A-7XJ/...E...

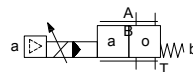


Type 4WRZE...-7XJ/...ET

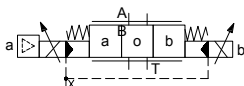


X=external
Y=external

Type 4WRZE...A-7XJ/...ET...

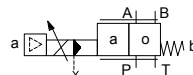


Type 4WRZE...-7XJ/...T...



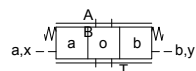
X=external
Y=external

Type 4WRZE...A-7XJ/...T...



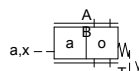
With hydraulic operation

Type 4WRH...-7XJ/...



X=external
Y=external

Type 4WRH...A-7XJ/...



Technical data

General				
Valve type		WRZ		WRZE
Installation		optional, preferably horizontal		
Storage temperature range		°C	-20 to +80	
Ambient temperature range		°C	-20 to +70	-20 to +50
Weight	NG10	kg	7.8	8.0
	NG16	kg	13.4	13.6
	NG25	kg	18.2	18.4
	NG32	kg	42.2	42.4

Hydraulic (measured with HLPAG.p=100bar : 40 °C ± 5 °C)							
Nominal size				10	16	25	32
Operating pressure	-Pilot valve	External pilot oil supply	bar	30 to 100 bar			
		Internal pilot oil supply	bar	100 to 350 with "D3" only			
	-Main valve		bar	up to 315	up to 350	up to 350	up to 350
Return flow pressure	-Port T (port R) (external pilot oil drain)		bar	up to 315	up to 250	up to 250	up to 150
	-Port T(internal pilot oil drain)		bar	up to 30	up to 30	up to 30	up to 30
	-Port Y		bar	up to 30	up to 30	up to 30	up to 30
Pilot oil volume input signal 0- 100 %			cm ³	1.7	4.6	10	26.5
Pilot oil flow in port X and Y with a stepped input signal 0- 100 %			L/min	3.5	5.5	7	15.9
Flow of the main valve			L/min	up to 170	up to 460	up to 870	up to 1600
Hydraulic fluid				Mineral oil (HL, HLP) to DIN 51524 Further fluids on enquiry!			
Hydraulic fluid temperature range			°C	-20 to +80 (preferably +40 to +50)			
Viscosity range			mm ² /s	20 to 380 (preferably 30 to 46)			
Degree of contamination	Maximum permissible degree of contamination of the pressure fluid is to NAS 1638 or ISO 4406(c)				A filter with a minimum retention rate of β _x ≥ 75 is recommended		
	- Pilot valve	NAS 1638 class 7			x=5		
	- Main valve	NAS 1638 class 9			x=15		
Hysteresis			%	≤ 6			

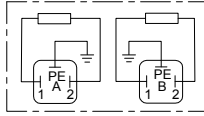
Electrical				
Valve type			WRZ	WRZE
Type of protection of the valve to EN 60529			IP65 with cable socket mounted and locked	
Voltage type			DC	
Command value overlap		%	15	
Max. current		A	1.5	2.5
Solenoid coil resistance	Cold value at 20°C	Ω	4.8	2
	Max. warm value	Ω	7.2	3
Duty		%	100	
Coil temperature		°C	up to 150	
Valve protection to EN 60529			IP65 with mounted and fixed plug-in connector	

Control electronics				
External amplifier for type WRZ		VT-VSPA2-1-2XJ/...		
Command value signal	-Voltage input "A1"	V	± 10	
	-Current input "F1"	mA	4 to 20	

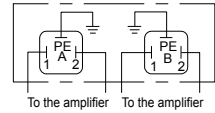
• For type 4WRZ...7XJ (without integrated electronics)

Connections on the component plug

Plug-in connector to DIN EN 175301-803 or ISO 4400



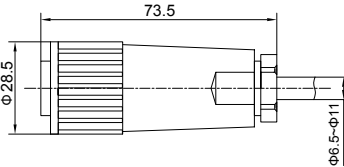
Connections on the plug-in connector



• For type 4WRZE ...7XJ (with integrated electronics (OBE))

For pin allocation also see block circuit diagram.

Plug-in connector to DIN EN 175201-804



• Integrated control electronics for type 4WRZE ...7XJ

Component plug allocation

	Contact	Interface A1 signal	Interface F1 signal
Supply voltage	A	24 VDC (U(t)=19V to 35V)	
	B	GND	
	C	n.c. ¹⁾	
Differential amplifier input	D	$\pm 10V$, $R_e > 50K\Omega$	4 to 20mA, $R_e > 100\Omega$
	E	reference potential command value	
	F	n.c. ¹⁾	

¹⁾ Contacts C and F must not be connected!

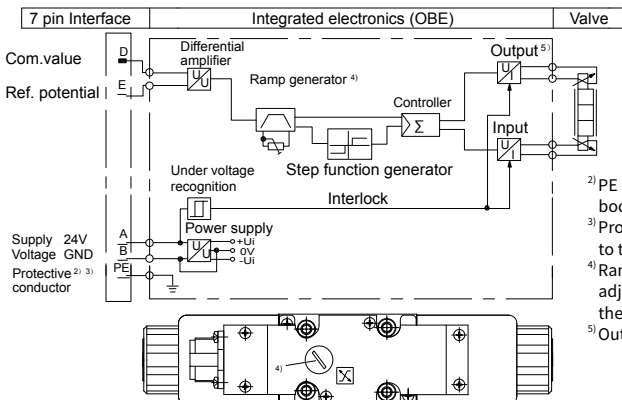
Command value:

A positive command value 0 to +10V (or 12 to 20 mA) at D and the reference potential at E results in a flow from P to A and B to T. A negative command value 0 to -10V (or 12 to 4 mA) at D and the reference potential at E results in a flow from P to B and A to T. For a valve with 1 solenoid on side A (e.g. spool variants EA and WA) a positive command value at D and the reference potential at E results in a flow from P to B and A to T.

Connection cable:

Recommended:
 - up to 25 m cable length type LiYCY 5 × 0.75 mm²;
 - up to 50 m cable length type LiYCY 5 × 1.0 mm².
 For outside diameter see plug-in connector sketch. Only connect screen to PE on the supply line.

• Integrated electronics (OBE) for type 4WRZE...7XJ



²⁾ PE is connected to the cooling body and the valve housing!

³⁾ Protective conductor screwed to the valve housing and cover.

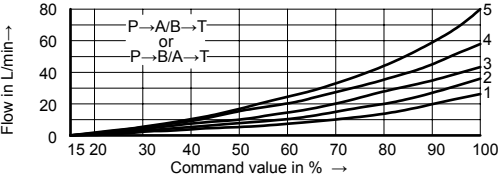
⁴⁾ Ramp can be externally adjusted from 0 to 2.5s, the same applies for T_{up} and T_{down}.

⁵⁾ Output stages current regulated.

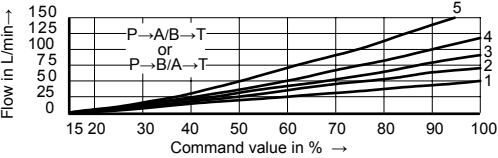
Characteristic curves (measured with spools "E, W6-, EA, W6A" and HLP46, $\vartheta_{oil}=40^{\circ}\text{C} \pm 5^{\circ}\text{C}$, $P=100\text{bar}$)

NG 10

25L/min nominal flow at a 10 bar valve pressure differential



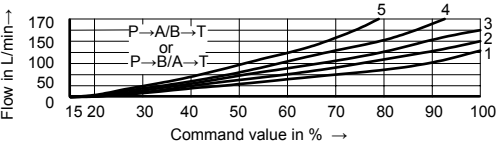
50L/min nominal flow at a 10 bar valve pressure differential



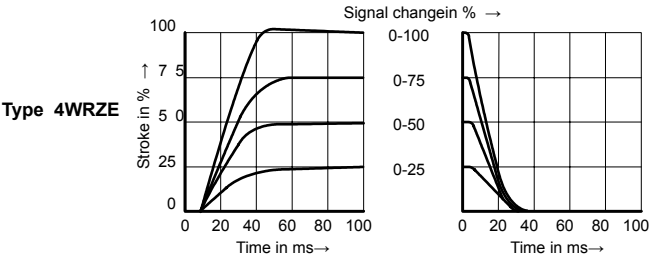
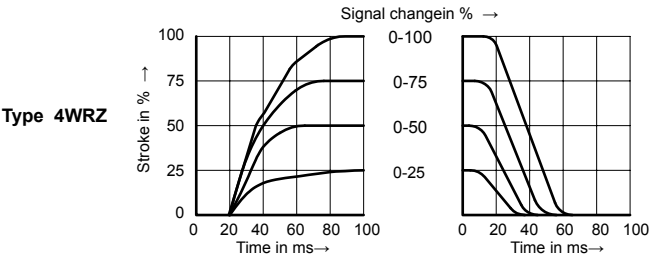
- 1 $\Delta p=10\text{bar}$ constant
- 2 $\Delta p=20\text{bar}$ constant
- 3 $\Delta p=30\text{bar}$ constant
- 4 $\Delta p=50\text{bar}$ constant
- 5 $\Delta p=100\text{bar}$ constant

Δp =Valve pressure differential
(inlet pressure p_p minus load
pressure p_l minus return
pressure p_r)

85L/min nominal flow at a 10 bar valve pressure differential



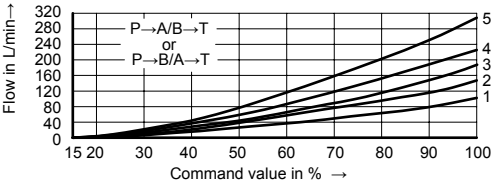
Transient function with a stepped form of electrical input signal $P_{st} = 50\text{bar}$



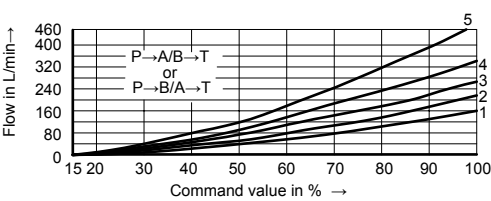
Characteristic curves (measured with spools "E, W6-, EA, W6A" and HLP46, $\vartheta_{oil}=40^{\circ}\text{C} \pm 5^{\circ}\text{C}$, $P=100\text{bar}$)

NG 16

100L/min nominal flow at a 10 bar valve pressure differential



150L/min nominal flow at a 10 bar valve pressure differential

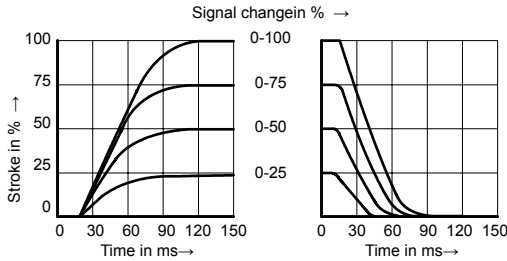


- 1 $\Delta p=10\text{bar}$ constant
2 $\Delta p=20\text{bar}$ constant
3 $\Delta p=30\text{bar}$ constant
4 $\Delta p=50\text{bar}$ constant
5 $\Delta p=100\text{bar}$ constant

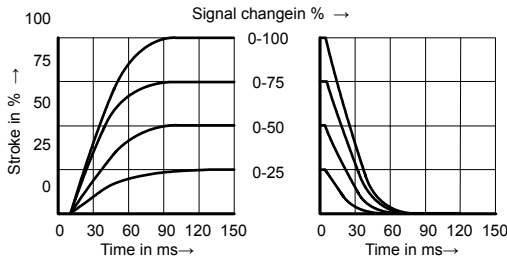
Δp =Valve pressure differential
(inlet pressure p_p minus load
pressure p_L minus return
pressure p_r)

Transient function with a stepped form of electrical input signal $P_{st}=50\text{bar}$

Type 4WRZ



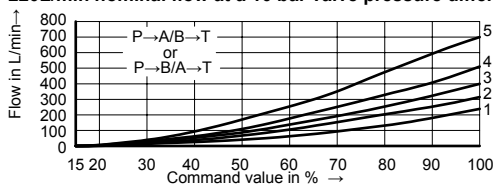
Type 4WRZE



Characteristic curves (measured with spools "E, W6-, EA, W6A" and HLP46, $\vartheta_{oil}=40^{\circ}\text{C} \pm 5^{\circ}\text{C}$, $P=100\text{bar}$)

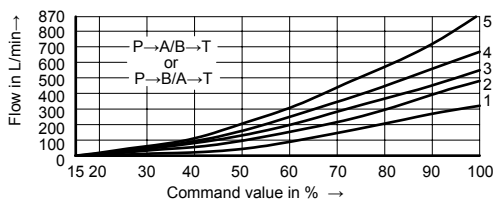
NG 25

220L/min nominal flow at a 10 bar valve pressure differential



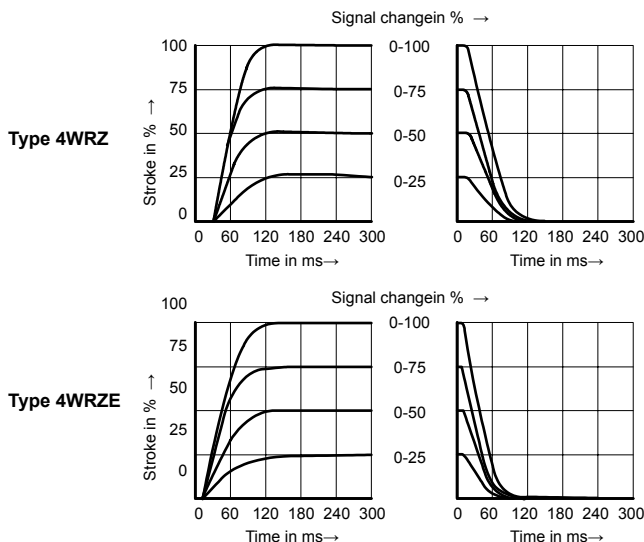
- 1 $\Delta p=10\text{bar}$ constant
- 2 $\Delta p=20\text{bar}$ constant
- 3 $\Delta p=30\text{bar}$ constant
- 4 $\Delta p=50\text{bar}$ constant
- 5 $\Delta p=100\text{bar}$ constant

325L/min nominal flow at a 10 bar valve pressure differential



Δp =Valve pressure differential
(inlet pressure p_p minus load pressure p_l minus return pressure p_r)

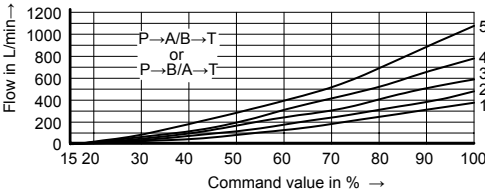
Transient function with a stepped form of electrical input signal $P_{st} = 50\text{bar}$



Characteristic curves (measured with spools "E, W6-, EA, W6A" and HLP46, $\theta_{oil}=40^{\circ}\text{C} \pm 5^{\circ}\text{C}$, $P=100\text{bar}$)

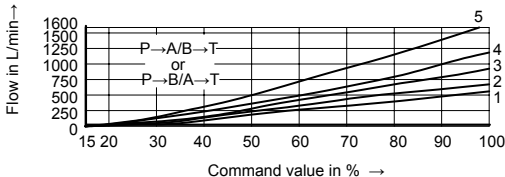
NG 32

360L/min nominal flow at a 10 bar valve pressure differential



- 1 $\Delta p=10\text{bar}$ constant
- 2 $\Delta p=20\text{bar}$ constant
- 3 $\Delta p=30\text{bar}$ constant
- 4 $\Delta p=50\text{bar}$ constant
- 5 $\Delta p=100\text{bar}$ constant

520L/min nominal flow at a 10 bar valve pressure differential

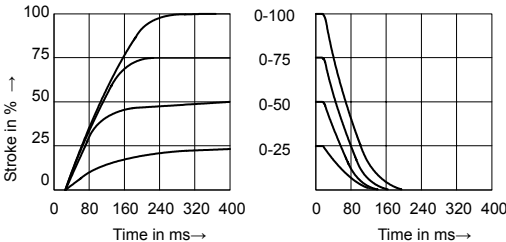


Δp =Valve pressure differential
(inlet pressure p_p minus load
pressure p_L minus return
pressure p_r)

Transient function with a stepped form of electrical input signal $P_{st} = 50\text{bar}$

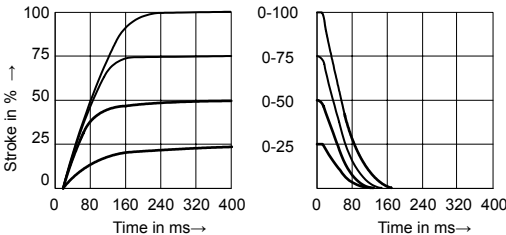
Signal changein % $\rightarrow$

Type 4WRZ



Signal changein % $\rightarrow$

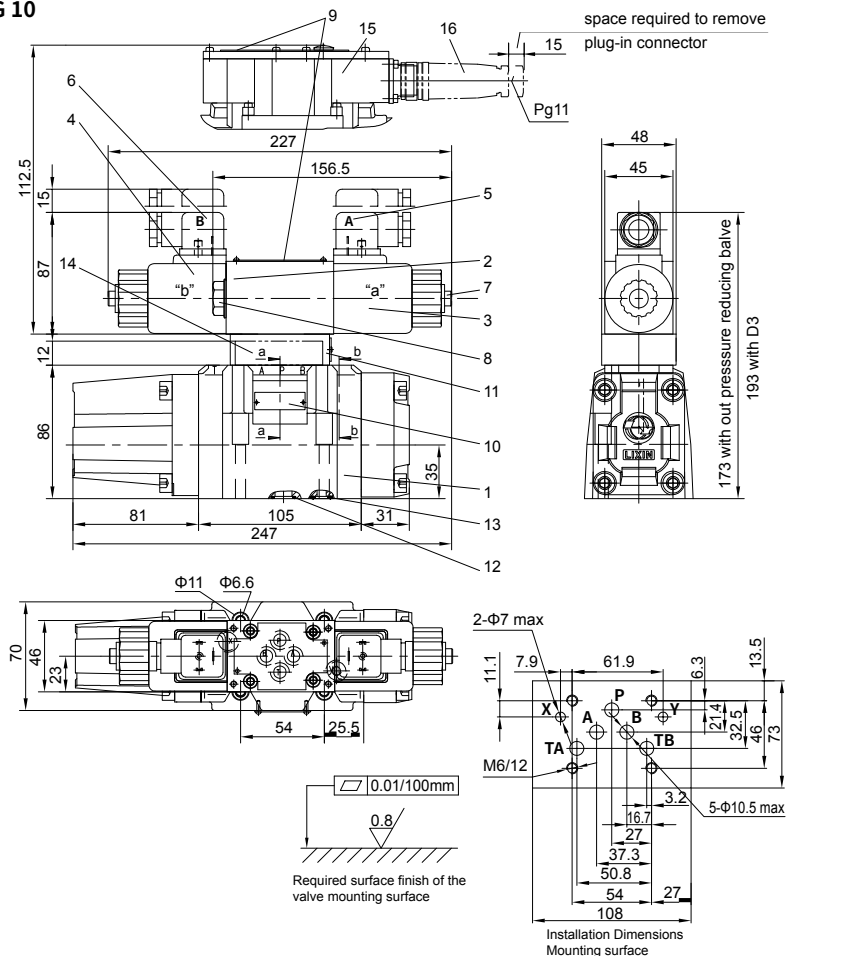
Type 4WRZE



Unit dimensions

(Dimensions in mm)

NG 10



- | | |
|--------------------------------------|--|
| 1 Main valve | 11 Pressure reducing valve "D3" |
| 2 Pilot valve | 12 Identical seal rings for ports A, B, P and T)
(R-ring 13×1.6×2 or O-ring 12×2 |
| 3 Proportional solenoid "a" | 13 Identical seal rings for ports X and Y)
(R-ring 11.18×1.6×1.78 or O-ring 10.82×1.78 |
| 4 Proportional solenoid "b" | 14 Interconnection plate (type 4WRH...) |
| 5 Cable socket "A" | 15 Integrated electronics (OBE) |
| 6 Cable socket "B" | 16 Plug-in connector to DIN EN 175201-804 |
| 7 Concealed manual override "N" | |
| 8 Cover for valves with one solenoid | |
| 9 Nameplate for pilot valve | |
| 10 Name plate for main valve | |

(Dimensions in mm)

Technical drawing of the 203 series pressure reducing valve, showing front, side, and top views with detailed dimensions and callouts.

Front View (Top): Shows the main body with dimensions 112.5, 227, 156.5, 15, 16, 15, and Pg11. Callouts include 9, 15, 16, 15, and Pg11. A note indicates "space required to remove plug-in connector".

Side View (Middle): Shows the side profile with dimensions 6, 4, 8, 15, 87, 12, 96, 100.5, 27, 154, 37, 291.5, 13, 12, 5, 7, 2, 3, 11, 10, 1, 12. Callouts include 6, 4, 8, 15, 87, 12, 96, 100.5, 27, 154, 37, 291.5, 13, 12, 5, 7, 2, 3, 11, 10, 1, 12. A note indicates "183 with out pressure reducing valve" and "203 with D3".

Top View (Bottom): Shows the top of the valve with dimensions 91, 69.9, 1.6, 34.1, $\Phi 11$, $\Phi 6.6$, $\Phi 18$, $\Phi 11$, 35, 50, 101.6, 0.8, and 10.01/100mm. Callouts include 34.1, $\Phi 11$, $\Phi 6.6$, $\Phi 18$, $\Phi 11$, 35, 50, 101.6, 0.8, and 10.01/100mm. A note indicates "Required surface finish of the valve mounting surface".

Installation Dimensions (Bottom Right): Shows the installation dimensions with callouts 138, 35, 18.3, 34.1, 50, 65.9, 76.6, 88.1, 101.6, 21, 1.6, 12.7, 14.3, 54, 56.6, 69.9, 71.5, 94, 12, 48, 45, 183 with out pressure reducing valve, 203 with D3, 17, $\Phi 3$, $\Phi 4H8$, $\Phi 7max$, X,Y, $\Phi 19max$, A,B,P,T, and $2 \times M6$.

- | | |
|--------------------------------------|---|
| 1 Main valve | 11 Pressure reducing valve "D3" |
| 2 Pilot valve | 12 Identical seal rings for ports A, B, P and T)
(R-ring 22.53×2.3×2.62 or O-ring 22×2.5) |
| 3 Proportional solenoid "a" | 13 Identical seal rings for ports X and Y)
(R-ring 12×2×2 or O-ring 10×2) |
| 4 Proportional solenoid "b" | 14 Interconnection plate (type 4WRH...) |
| 5 Cable socket "A" | 15 Integrated electronics (OBE) |
| 6 Cable socket "B" | 16 Plug- inconnector to DIN EN 175201-804 |
| 7 Concealed manual override "N" | 17 Locating pin |
| 8 Cover for valves with one solenoid | |
| 9 Nameplate for pilot valve | |
| 10 Nameplate for main valve | |

Unit dimensions

(Dimensions in mm)

NG 25

